State of California AIR RESOURCES BOARD

EXECUTIVE ORDER U-R-1-72

Relating to Certification of New Heavy-Duty Off-Road Equipment Engines

CATERPILLAR, INC.

Pursuant to the authority vested in the Air Resources Board by Sections 43000.5, 43013 and 43018 of the Health and Safety Code; and,

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following Caterpillar, Inc. 1998 model-year engine, with rated power between 175 and 750 horsepower, and exhaust emission control systems are certified as described below for use in heavy-duty off-road equipment:

Typical Equipment Usage: Industrial Equipment

Fuel Type: Diesel

Engine Family	<u>Liters</u>	(Cubic Inches)	Exhaust Emission Control Systems and Special Features		
WCPXL10.4MRC	10.4 (636)		Turbocharger Smoke Puff Limiter Charge Air Cooler		

Engine models and codes are listed on attachments. Production engines shall be in all material respects the same as those for which certification is granted.

The total hydrocarbons (THC), carbon monoxide (CO), nitrogen oxides (NOx), and particulate matters (PM) certification exhaust emission standards, in grams per brake horsepower-hour (g/bhp-hr), and the opacity of smoke emission standards, in percent (%), during acceleration (Accel), lugging (Lug), and peak (Peak) modes, for this engine family are (Title 13, California Code of Regulations, Section 2423):

Exhaust Emissions (g/bhp-hp)					Smoke	<u>Opacity</u>	_(%)
THC	<u>co</u>	<u>NOx</u>	<u>PM</u>		<u>Accel</u>	<u>Lug</u>	<u>Peak</u>
1.0	8.5	6.9	0.4	i	20	15	50

The THC, CO, NOx and PM exhaust emission certification values, in g/bhp-hr, and the opacity of smoke emission certification values, in percent (%), for this engine family are:

<u>Exhaust Er</u>	<u>nission</u>	is (g/bl		Smoke	Opacity	_(%)	
Engine Family	<u>THC</u>	<u>CO</u>	<u>NOx</u>	<u>PM</u>	<u>Accel</u>	<u>Luq</u>	<u>Peak</u>
WCPXL10.4MRC	0.3	1.1	5.3	0.3	15	13	19

BE IT FURTHER RESOLVED: That the listed engine models comply with the "Exhaust Emission Standards and Test Procedures--Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2423) for the aforementioned model year.

BE IT FURTHER RESOLVED: That the listed engine models also comply with the "Emission Control Labels--1996 and Later Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2424) for the aforementioned model year.

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the materials to demonstrate certification compliance with the Board's emission control system warranty provisions (Title 13, California Code of Regulations, Section 2425 et seq.).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

Executed at El Monte, California this day of December 1997.

R. B. Summerfield, Chief

Mobile Source Operations Division

E0: 4-R-1-72

Manufacturer: CATERPILLAR INC.

EPA Engine Family: WCPXL10.4MRC

Manufacturer Family Name:

Process Code: New Submission

3.BHP@RPM (SAE Gross)

2.Engine Model

1.Engine Code

6.Torque @ RPM (SEA Gross) 4.Fuel Rate: mm/stroke @ peak HP (for diesel only)

mm/stroke@peak torque 7.Fuel Rate: 5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)

8.Fuel Rate: 9.Emission Control (Ibs/hr)@peak torque Device Per SAE J1930

	EM, DI, TC, SPI	EM, DÇAC, SPL	EM, DÇAC, SPL	EM, DÇ#C, SPL	EM, DÇÆĞ, SPL	FM DCAC SPI
may change.	93.1	86.8	89.5	85.0	79.7	714
these fuel rates	123	115	118	112	112	101
ion engine avgs.	856 @ 1690	803 @ 1690	827 @ 1690	787 @ 1690	768 @ 1580	693 @ 1580
Due to product-	121.4	113.6	111.1	105.6	95.4	85.0
nominal values.	104	62	103	98	26	86
fuel rates are	330 @ 2600	310 @ 2600	315 @ 2400	300 @ 2400	280 @ 2200	250 @ 2200
Note: Peak Hp and Peak Torque fuel rates are	3208	3208	3208	3208	3208	3208
Note: Peak Hp	1 - Cert Engine	2	3	4	5	9